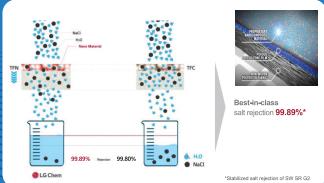




#### Core Technology: Thin Film Nanocomposite (TFN)

Performance comparision between TFN vs. TFC (Thin-Film Composite)



# COMMERCIAL REVERSE OSMOSIS SYSTEMS CAPACITY 5 - 100 m³/h

#### **Descriptions**

Using state of art technology and decades of expertise and experience,  $% \left( 1\right) =\left( 1\right) \left( 1\right) \left($ 

ATS has built a robust and reliable Reverse Osmosis (RO) system for the challenging markets.

In this system, ATS uses the most advanced equipments such as: RO membrane from LG Chem NanoH2O, using innovative Thin Film Nano-composite (TFN) technology, Pentair Codeline pressure vessel, Aqualine high flow cartridge filter....

#### Standard Features

- » LG Chem NanoH20: 8" TFN spiral wound RO membrane
- » Pentair Aqualine: 5µm high flow cartridge filter
- » Pentair Codeline: FRP RO Pressure Vessel
- » Stainless steel multistage high pressure pump with VFD
- » Control panel: PLC & 7" HMI
- » Electrical enclosure: SS400 powder coated IP54
- » Automatic hourly flushing with auto-valve
- » Piping: Low pressure uPVC Sch80 with NSF Certification; High pressure SUS316 Sch5  $\,$
- » Frame: SS400 with 3 layers epoxy coated steel
- » Power supply: 380-415V/3Ph/50Hz
- » Connection: JIS-10K Flange

#### Accessories

- » Liquid filled pressure gauges (panel mount)
- » Flow indicators: Permeate, Concentrate & Recirculation
- » High & Low pressure sensors
- » ORP meter & controller
- » Permeate conductivity monitor
- » Manual valves & Accessories
- » Anti-scalant dosing pump

#### **Available Options**

- » Membrane cleaning (CIP) system
- » pH adjustment for Feed / Permeate line
- » Online conductivity monitor for Feed line
- » Feed pump
- » Feed / Permeate blending
- » Water meter/Pulse water meter for dosing pump control
- » Connection: DIN / ANSI Flange

#### Operation

- » Operating pressure: 100-250psi (6.8-17bar)
- » Feed pressure for AQUALINE pretreatment >2 bar
- » Design recovery rate: 75% (±5%)
- » Design pH: 7 at 25°C
- » Max. feed water temperature: 45°C
- » Operating | cleaning pH range: 2-11 | 2-12
- » The higher feed TDS, the lower recovery rate
- » Design feed water TDS: <1000ppm
- » For higher TDS, system should be upgraded

#### **Feed Water Quality Recommendation**

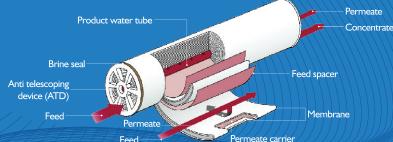
| Component     | Unit      | Max Level                           |  |
|---------------|-----------|-------------------------------------|--|
| TDS           | mg/L      | <1000                               |  |
| SDI           | 1         | 5                                   |  |
| Oil & Grease  | mg/L      | 0.1                                 |  |
| TOC           | mg/L      | 3                                   |  |
| COD           | mg/L      | 10                                  |  |
| AOC           | ug/l Ac-C | 10                                  |  |
| Free Chlorine | mg/L      | 0.1                                 |  |
| Ferrous Iron  | mg/L      | 4 (pH < 6, 0 <sub>2</sub> < 0.5ppm) |  |
| Ferric Iron   | mg/L      | 0.05                                |  |
| Manganese     | mg/L 0.05 |                                     |  |
| Aluminum      | mg/L      | 0.05                                |  |

THE SYSTEM DESIGNED FOR CITY WATER APPLICATIONS OR SIMILAR.

PLEASE CONTACT US FOR OTHER WATER QUALITY OR APPLICATIONS

# ADES BRO 8" Series

Principle of RO Membrane:
Spiral Wound Element Construction





# COMMERCIAL REVERSE OSMOSIS SYSTEMS CAPACITY 5 - 100 m³/h

#### Capacity: 5 - 100 m<sup>3</sup>/h and above

RO system nowadays is being applying commonly in drinking water treatment system to ensure purewater to supply in the building service, factory production, drinking water and so on. The RO system was designed for easy operation and maintenance purpose.

# Other solutions can be offered together with this RO system

- » Pre-treatment with UF
- » Post-treatment with EDI
- » Post-treatment with chemical dosing

#### **Applications**

- » Pure-water
- » Drinking water
- » Special design for city water or Building service water

#### Documents (will be provided with Order)

- » Operation & Maintenance Manual
- » P&ID and system drawings with piping, instruments & sizing

ATS supplies a full line of standard and fully customizable RO systems, that may include 8" BWRO, SWRO or 4" BWRO with variable application from city water, well water, brackish water, wastewater reuse or sea water.

#### Solutions for wastewater reuse

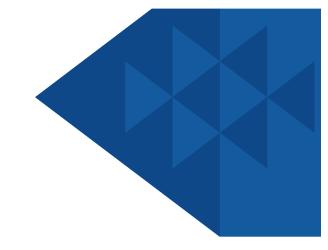
- » UF protection with Auto-selfcleaning strainer/disc filter
- » Pre-treatment with UF
- » Using anti-fouling RO membrane (AFR)
- » Post-treatment with EDI
- » Post-treatment with chemical dosing
  - » Membrane cleaning (CIP) system
  - » pH adjustment for Feed / Permeate line
  - » Online conductivity monitor for Feed line
  - » Feed pump
  - » Feed / Permeate blending
  - » Water meter/Pulse water meter for dosing pump control
  - » Connection: DIN / ANSI Flange

#### **Solutions for Sea Water Desalination**

- » UF protection with Automatic self cleaning strainer/disc filter
- » Pre-treatment with UF
- » R0 system with Sea water membrane (SWR0)
- » 2<sup>nd</sup> pass RO system with Brackish water membrane (BWRO)
- » Post-treatment with EDI
- » Post-treatment with chemical dosing



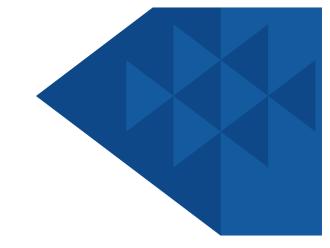




# ADES BR08 Series Capacity: 7 - 10 m³/h

| MODEL                                  | ADES-BRO8-007              | ADES-BRO8-010   |  |  |  |
|--|----------------------------|-----------------|--|--|--|
| Permeate flow                          | 7 m³/h                     | 10 m³/h         |  |  |  |
| Concentrate flow                       | 2.37 m³/h                  | 3.33 m³/h       |  |  |  |
| Feed flow                              | 9.37 m³/h                  | 13.33 m³/h      |  |  |  |
| HIGH PRESSURE PUMPS                    |                            |                 |  |  |  |
| Quantity                               | 1                          | 1               |  |  |  |
| Motor HP                               | 5.5 kW                     | 7.5 kW          |  |  |  |
| Design flowrate                        | 12 m³/h                    | 15 m³/h         |  |  |  |
| Design pressure                        | 8 bar                      | 8 bar           |  |  |  |
| Manufacturer                           | PEN'                       | TAIR            |  |  |  |
|  | CARTRIDGE FILTER           |                 |  |  |  |
| Filtration degree                      | 5 μm                       | 5 μm            |  |  |  |
| Cartridge filter element               | ALN05-60B                  | ALN05-60B       |  |  |  |
| Cartridge filter housing               | 80AQ15-60                  | 80AQ15-60       |  |  |  |
| Quanity                                | 1                          | 1               |  |  |  |
| Manufacturer                           |                            |                 |  |  |  |
| ME                                     | MBRANES AND PRESSURE VESSI | ELS             |  |  |  |
| No. of membranes 12 12                 |                            |                 |  |  |  |
| No. of Pressure vessel                 | 3                          | 3               |  |  |  |
| RO system configuartion (Elements/PVs) | 2-1 (4)                    | 2-1 (4)         |  |  |  |
| Membrane's manufacturer                | LG CHEM I                  | LG CHEM NANOH20 |  |  |  |
| Pressure vessel's manufacturer         | PEN <sup>-</sup>           | TAIR            |  |  |  |
| ME                                     | MBRANES AND PRESSURE VESSI | ELS             |  |  |  |
| Feed port                              | DN 50                      | DN 65           |  |  |  |
| Permeate port                          | DN 40                      | DN 40           |  |  |  |
| Concentrate port                       | DN 25                      | DN 25           |  |  |  |
| Off-spec port                          | DN 40                      | DN 40           |  |  |  |
| Drain port                             | DN 25                      | DN 25           |  |  |  |
| Minimum feed water pressure            | 2 bar                      | 2 bar           |  |  |  |
| Power                                  |                            |                 |  |  |  |
| DIMMENSIONS                            |                            |                 |  |  |  |
| Approx. Length                         | 5000 mm                    | 6000 mm         |  |  |  |
| Approx. Width                          | 1300 mm                    | 1300            |  |  |  |
| Approx. Height                         | 2400 mm                    | 2400 mm         |  |  |  |
| Approx. Weight 1330 kg                 |                            | 1640 kg         |  |  |  |

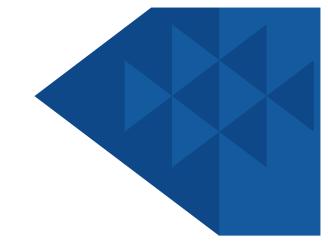




## ADES BR08 Series Capacity: 15 - 20 m³/h

| ADES-BRO8-015 | ADES-BRO8-020             | ADES-BRO8-030 |  |  |
|---------------|---------------------------|---------------|--|--|
| 15 m³/h       | 20 m³/h                   | 30 m³/h       |  |  |
| 5 m³/h        | 6.57 m³/h                 | 10 m³/h       |  |  |
| 20 m³/h       | 26.5 m³/h 40 m³/h         |               |  |  |
|               | HIGH PRESSURE PUMPS       |               |  |  |
| 1             | 1                         | 1             |  |  |
| 11 kW         | 11 kW                     | 15            |  |  |
| 25 m³/h       | 29 m³/h                   | 43            |  |  |
| 8 bar         | 8 bar 8                   |               |  |  |
|               | PENTAIR                   |               |  |  |
|               | CARTRIDGE FILTER          |               |  |  |
| 5 μm          | 5 μm                      | 5 μm          |  |  |
| ALN05-60B     | ALN05-60B                 | ALN05-60B     |  |  |
| 80AQ15-60     | 80AQ15-60                 | 80AQ15-60     |  |  |
| 1             | 1                         | 1             |  |  |
|               | PENTAIR                   |               |  |  |
| ME            | MBRANES AND PRESSURE VESS | ELS           |  |  |
| 18            | 18 24                     |               |  |  |
| 6             | 6                         | 9             |  |  |
| 4-2 (3)       | 4-2 (4)                   | 6-3 (4)       |  |  |
|               | LG CHEM NANOH20           |               |  |  |
|               | PENTAIR                   |               |  |  |
|               | INSTALLATION REQUIREMENTS |               |  |  |
| DN 80         | DN 80                     | DN 100        |  |  |
| DN 50         | DN 65                     | DN 80         |  |  |
| DN 32         | DN 40                     | DN 50         |  |  |
| DN 50         | DN 65                     | DN 80         |  |  |
| DN 25         | DN 25                     | DN 25         |  |  |
| 2 bar         | 2 bar                     | 2 bar         |  |  |
|               |                           |               |  |  |
|               | DIMMENSIONS               |               |  |  |
| 5000 mm       | 6100 mm                   | 6200 mm       |  |  |
| 1600 mm       | 1600 mm                   | 1900 mm       |  |  |
| 2500 mm       | 2500 mm 2600 mm           |               |  |  |
| 1330 kg       | 2470 kg 3240 kg           |               |  |  |

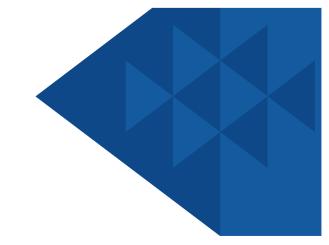




### ADES X-LINE Series Capacity: 40 - 50 m³/h

| MODEL                                       | ADES-BRO8-040             | ADES-BRO8-050 |  |  |
|---|---------------------------|---------------|--|--|
| Permeate flow                               | 40 m³/h                   | 50 m³/h       |  |  |
| Concentrate flow                            | 13.33 m³/h                | 16.67 m³/h    |  |  |
| Feed flow                                   | 53.33 m³/h 66.67 m³/h     |               |  |  |
| HIGH PRESSURE PUMPS                         |                           |               |  |  |
| Quantity                                    | 1                         | 1             |  |  |
| Motor HP                                    | 22.0 kW                   | 22 kW         |  |  |
| Design flowrate                             | 54 m³/h                   | 67 m³/h       |  |  |
| Design pressure                             | 9 bar                     | 8 bar         |  |  |
| Manufacturer                                | PENTAIR                   |               |  |  |
|   | CARTRIDGE FILTER          |               |  |  |
| Filtration degree                           | 5 μm                      | 5 μm          |  |  |
| Cartridge filter element                    | ALN05-60B                 | ALN05-60B     |  |  |
| Cartridge filter housing                    | 80AQ15-60                 | 80AQ15-60     |  |  |
| Quanity                                     | 2                         | 3             |  |  |
| Manufacturer                                |                           |               |  |  |
| MEI   | MBRANES AND PRESSURE VESS | SELS          |  |  |
| No. of membranes                            | 45                        | 60            |  |  |
| No. of Pressure vessel                      | 9                         | 12            |  |  |
| RO system configuartion (Ele-<br>ments/PVs) | 6-3 (5)                   | 8-4 (5)       |  |  |
| Membrane's manufacturer                     | LG CHEM NANOH2O           |               |  |  |
| Pressure vessel's manufacturer              | PEN                       | ITAIR         |  |  |
|   | INSTALLATION REQUIREMENTS | 3             |  |  |
| Feed port                                   | DN 125                    | DN 125        |  |  |
| Permeate port                               | DN 80                     | DN 100        |  |  |
| Concentrate port                            | DN 50                     | DN 65         |  |  |
| Off-spec port                               | DN 80                     | DN 100        |  |  |
| Drain port                                  | DN 25                     | DN 25         |  |  |
| Minimum feed water pressure                 | 2 bar 2 bar               |               |  |  |
| Power                                       |                           |               |  |  |
|   | DIMMENSIONS               |               |  |  |
| Approx. Length                              | 7200 mm                   | 7300 mm       |  |  |
| Approx. Width                               | 1900 mm                   | 2000 mm       |  |  |
| Approx. Height                              | 2200 mm                   | 2200 mm       |  |  |
| Approx. Weight                              | 3910 kg 4760 kg           |               |  |  |





## ADES X-LINE Series Capacity: 60 - 100 m³/h

| ADES-BRO8-060       | ADES-BRO8-070               | ADES-BRO8-100 |  |  |  |
|---------------------|-----------------------------|---------------|--|--|--|
| 60 m³/h             | 70 m³/h                     | 100 m³/h      |  |  |  |
| 20 m³/h             | 23.33 m³/h                  | 33.33 m³/h    |  |  |  |
| 50 m³/h             | 93.33 m³/h 133.33 m³/h      |               |  |  |  |
| HIGH PRESSURE PUMPS |                             |               |  |  |  |
| 1                   | 1                           | 1             |  |  |  |
| 30 kW               | 30.0 kW                     | 45.0 kW       |  |  |  |
| 80 m³/h             | 94 m³/h                     | 134 m³/h      |  |  |  |
| 8 bar               | 8 bar                       | 8 bar         |  |  |  |
|                     | PENTAIR                     |               |  |  |  |
|                     | CARTRIDGE FILTER            |               |  |  |  |
| 5                   | 5 μm                        | 5 μm          |  |  |  |
| ALN05-60B           | ALN05-60B                   | ALN05-60B     |  |  |  |
| 80AQ15-60           | 80AQ15-60                   | 80AQ15-60     |  |  |  |
| 3                   | 4                           | 5             |  |  |  |
|                     | PENTAIR                     |               |  |  |  |
| ME                  | EMBRANES AND PRESSURE VESSI | ELS           |  |  |  |
| 75                  | 90                          | 120           |  |  |  |
| 15                  | 18                          | 24            |  |  |  |
| 10-5 (5)            | 12-6 (5)                    | 16-8 (5)      |  |  |  |
|                     | LG CHEM NANOH2O             |               |  |  |  |
|                     | PENTAIR                     |               |  |  |  |
|                     | INSTALLATION REQUIREMENTS   |               |  |  |  |
| DN150 (6")          | DN150 (6")                  | DN200 (8")    |  |  |  |
| DN100 (4")          | DN125 (5")                  | DN125 (5")    |  |  |  |
| DN65 (2.5")         | DN65 (2.5")                 | DN80 (3")     |  |  |  |
| DN100 (4")          | DN125 (5")                  | DN125 (5")    |  |  |  |
| DN25 (1")           | DN25 (1")                   | DN25 (1")     |  |  |  |
| 2 bar               | 2 bar                       | 2 bar         |  |  |  |
|                     |                             |               |  |  |  |
|                     | DIMMENSIONS                 |               |  |  |  |
| 7500 mm             | 7700 mm                     | 7900 mm       |  |  |  |
| 2200 mm             | 2400 mm                     | 2800 mm       |  |  |  |
| 2600 mm             | 3000 mm                     | 3000 mm       |  |  |  |
| 5730 kg             | 6610 kg 8360 kg             |               |  |  |  |

# ADES BRO 8" MODELS (50Hz)

| Model         | RO System<br>Configuration | Total<br>membrane | Capacity<br>(m³/h) | Feed / Permeate /<br>Concentrate /<br>Off-spec Connections,<br>(DN) | Dimensions<br>(LxWxH)m | Weight<br>(kg) |
|---------------|----------------------------|-------------------|--------------------|---|------------------------|----------------|
| ADES-BRO8-07  | 2-1 (3)                    | 9                 | 7                  | 50/40/25/40/25  | 6.0 x 1.3 x 2.4        | 1620           |
| ADES-BRO8-10  | 2-1 (4)                    | 12                | 10                 | 65/50/40/40/25  | 6.0 x 1.3 x 2.4        | 1620           |
| ADES-BRO8-015 | 4-2 (3)                    | 18                | 15                 | 65/65/50/50/25  | 5.0 x 1.6 x 2.5        | 2130           |
| ADES-BRO8-20  | 4-2 (4)                    | 24                | 20                 | 65/65/50/65/25  | 6.1 x 1.6 x 2.5        | 2510           |
| ADES-BRO8-30  | 6-3 (4)                    | 36                | 30                 | 80/65/65/65/25  | 6.2 x 1.9 x 2.6        | 3290           |
| ADES-BRO8-40  | 6-3 (5)                    | 45                | 40                 | 80/65/65/65/25  | 7.2 x 1.9 x 2.2        | 4020           |
| ADES-BRO8-50  | 8-4 (5)                    | 60                | 55                 | 125/80/65/80/25   | 7.3 x 2.0 x 2.2        | 4900           |
| ADES-BRO8-60  | 10-5 (5)                   | 72                | 65                 | 125/100/65/100/25   | 7.5 x 2.2 x 2.6        | 5790           |
| ADES-BRO8-70  | 12-6 (5)                   | 84                | 80                 | 125/100/65/100/25   | 7.7 x 2.4 x 3.0        | 6840           |
| ADES-BRO8-100 | 16-8 (5)                   | 120               | 100                | 150/125/80/125/25   | 7.9 x 2.8 x 3.0        | 8350           |





STANDARD SYSTEM WITH 1 HP PUMP

**OPTION WITH 2 HP PUMPS** 

For other flow rate and applications, please contact us for detail design and suitable offer.

With other RO configurations, the model can be offered accordingly.

#### ATS WATER TECHNOLOGY CO., LTD.

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